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D2066**Job Sheet 209238****Part No:** D2066**Job Qty:** 1 pcs**Part Name:** Arm

28.88

**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/20/20**Job Tracking No:****Due Date:** 5/1/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV C IPP D 02.03.18 Added pick list NG IPP E 07.10.03 removed p/c EC verified by: DD IPP Rev:F
08-07-24 revC as per dwg (ecn 08-504) DD verified by:EC

Ship Via:**Bill of Materials**

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Container No: S272176**Part:** D2066**Job No:** 209238**Serial No/Batch:** S272176**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 04/21/20

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	5/1/20		0.00	1.21	Small Fab - 1		GP 20-04-21.
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	5/1/20		0.00	0.00	QC 5 - 10		APR 21 2020 DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	5/1/20		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 37 - B4B		
130	QC 21 - SA	1 pcs	5/1/20		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 APR 22 2020 ST385
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op **100** - (Small Fab) 1-Punch 1/2" OD x .049" Wall 304/316 SS Seamless Tube (Ref QSI 017 4.1.1.2) as per Dwg D2066
 Descriptions: (per D2727) Use punch Jig DT8012 2-Slide on parts per Dwg and W/O for D2676-043 3-Punch other end to length (28.62") as per Dwg D2066 4-Bend per Dwg D2066 5-Drill using DT9034

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM					015553
Part / Item	Component Name	Quantity	Operation	Container	
D2052	Bracket 118 GA	2 pcs (2 ea)	100-Small Fab - 1	145326.	
D2054	Bushing - Delrin 126 GA	2 pcs (2 ea)	100-Small Fab - 1	198669.	
D2055	Clamp 126 GA	1 pcs (1 ea)	100-Small Fab - 1	187287.	
D2056	Bell Crank Assembly 126 GA	1 pcs (1 ea)	100-Small Fab - 1	201426.	
M304TR0.500W.049	304 Round Tube .500 X .049W ✓	2.3860 ft (2.386 ea)	100-Small Fab - 1	244043.	
MS21042L3	Nut 303	2 Ea (2 ea)	100-Small Fab - 1	760663.	
MS27039-1-18	Screw 280 } 51	2 Ea (2 ea)	100-Small Fab - 1	124326-1	
NAS1149D0363J	Washer 264	4 Ea (4 ea)	100-Small Fab - 1	248137.	
Job Allocations					Cut to: 20.88
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	D2052	2	12	0	
	D2054	2	50	0	
	D2055	1	9	0	
	D2056	1	14	0	
	M304TR0.500W.049	2	116	0	
	MS21042L3	2	2,163	0	
	MS27039-1-18	2	1,025	0	
	NAS1149D0363J	4	746	0	
Part Specifications					
Specifications could not be found.					

Plex 4/20/20 10:08 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					